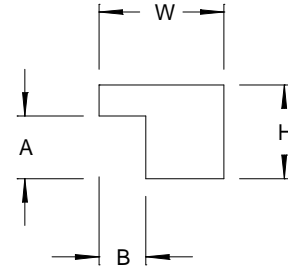
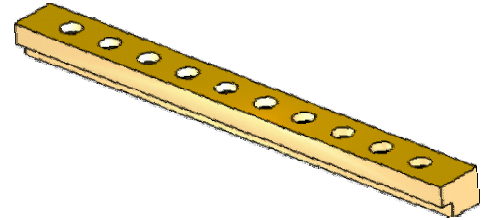
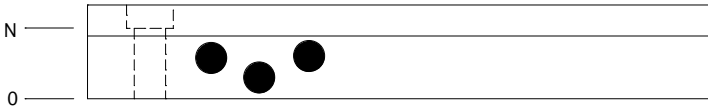


DRILL & C'BORE FOR "M" SHCS



**Ordering Note:** Order by catalog number with one or more suffixes to indicate type:

- G** - w/Graphite Plugs
- N** - no mounting holes
- S** - Steel (not available with Graphite Plugs or in 10LG or 12LG sizes)

Example: 3LG48NG = no holes, w/graphite  
 3LG48 = holes, no graphite  
 3LG48NS = no holes, steel, no graphite  
 3LG48S = holes, steel, no graphite

**Materials:** Aluminum Bronze; 4140 Rc 28-32 no graphite

**Tolerances:** A: +.001/-0; All Other: +/- .010

Catalog Number	L	W	H	A	B	C	D	E	F	G	J	K	Mounting Holes		N
													No.	Size	
2LG42G	5.25	0.75	0.75	0.312	0.18	0.57	0.28	0.88		2.62		4.38	3	1/4 OR M6	0.25
2LG56G	7.00							0.88	2.62	4.38	6.12	4			
2LG70G	8.75							0.88	2.62	4.38	6.12	7.88	5		
3LG48G	6.00	1.00	0.75	0.375	0.25	0.75	0.38	1.00		3.00		5.00	3	5/16 OR M8	0.31
3LG64G	8.00							1.00	3.00	5.00	7.00	4			
3LG80G	10.00							1.00	3.00	5.00	7.00	9.00	5		
4LG48G	6.00	1.25	0.88	0.500	0.38	0.87	0.44	1.00		3.00		5.00	3	3/8 OR M10	0.50
4LG60G	7.50							1.25	3.75	6.25	8.75	4			
4LG80G	10.00							1.25	3.75	6.25	8.75	11.25	5		
4LG100G	12.50							1.25	3.75	6.25	8.75	11.25	5		
6LG48G	6.00	1.50	1.25	0.750	0.50	1.00	0.50	1.00		3.00		5.00	3	3/8 OR M10	0.75
6LG72G	9.00							1.50	4.50	7.50	10.50	4			
6LG96G	12.00							1.50	4.50	7.50	10.50	13.50	5		
6LG120G	15.00							1.50	4.50	7.50	10.50	13.50	5		
7LG64G	8.00	2.00	1.50	0.875	0.62	1.38	0.68	1.00	3.00		5.00	7.00	4	1/2 OR M12	0.75
7LG96G	12.00							1.50	4.50	7.50	10.50	4			
7LG128G	16.00							2.00	6.00	10.00	14.00	4			
10LG96G	12.00	2.50	2.00	1.250	0.75	1.75	0.88	1.50	4.50		7.50	10.50	4	5/8 OR M16	1.25
10LG144G	18.00							2.25	6.75	11.25	15.75	4			
10LG192G	24.00							3.00	9.00	15.00	21.00	4			
12LG96G	12.00	3.00	2.50	1.500	1.00	2.00	1.00	1.50	4.50		7.50	10.50	4	5/8 OR M16	1.75
12LG144G	18.00							2.25	6.75	11.25	15.75	4			
12LG192G	24.00							3.00	9.00	15.00	21.00	4			